

TerraSole

Ground system

Installation Guide



1 Fix the SIGMA posts in accordance with the local soil conditions



2 Align the pre-assembled tilt-bearing on the site in accordance with the tilt angle of the rack



3 Attach system rail lengthwise to the tiltbearing with 4 hammerhead screws



4 Fix upper mounting rail diagonally with 4 cross rail connectors



5 Line up mounting rails with the connector



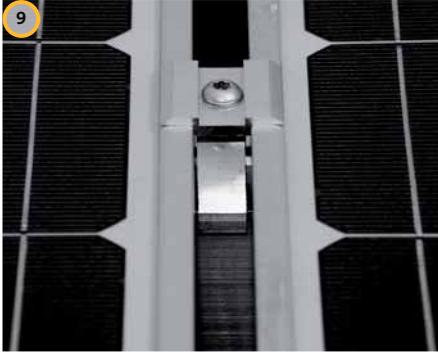
6 Fix cross bracing



7 Positioning of the first module on the lower and middle mounting rail



8 Click on the middle clamp and position it at the module frame



Positioning the second module and adjust the middle clamp to the module frame height



Mount the upper module row



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